

Additives for Water Based Cutting and Grinding Fluids

Product Name	Purpose	Amount to be added (ppm)
YUSHILUBE WF-1	Anti-foam	100 - 500
YUSHILUBE WH-1	pH-adjustment	1000 - 3000
YUSHILUBE WR-D	pH-adjustment	1000 - 2000
YUSHILUBE WB-2	Biocide	1000 - 2000
YUSHILUBE WR2R	Anti-rust	1000 - 5000
YUSHILUBE WT-1	Lower hardness	1000 - 2000
YUSHILUBE WF-P	Water hardness adjustment	100 - 150